



OFFICINA MECCANICA

BIASIO



CATALOGO

SUPPORTI ISO, HSK, PROLUNGHE E
ACCESSORI PER UTENSILI ABRASIVI

Officina Meccanica Biasio produce da oltre 40 anni linee complete di **supporti**, **accessori** e **particolari meccanici** per la lavorazione di materiali lapidei, ceramica, vetro e legno.

Dispone di un parco macchine all'avanguardia che comprende:

Torni e fresatrici sia tradizionali che a Controllo Numerico.

Capacità di tornitura:

< diametro 500 mm

< lunghezza 2.000 mm

Centri di lavoro CNC fino a 6 assi, collegati alla rete aziendale (LAN) e ai programmi CAD/CAM.

Attrezzato anche per:

Barenatura a CNC

Elettroerosione a filo e a tuffo CNC

Tangenziale e Radiale

Bilanciatura dinamica ad alta precisione

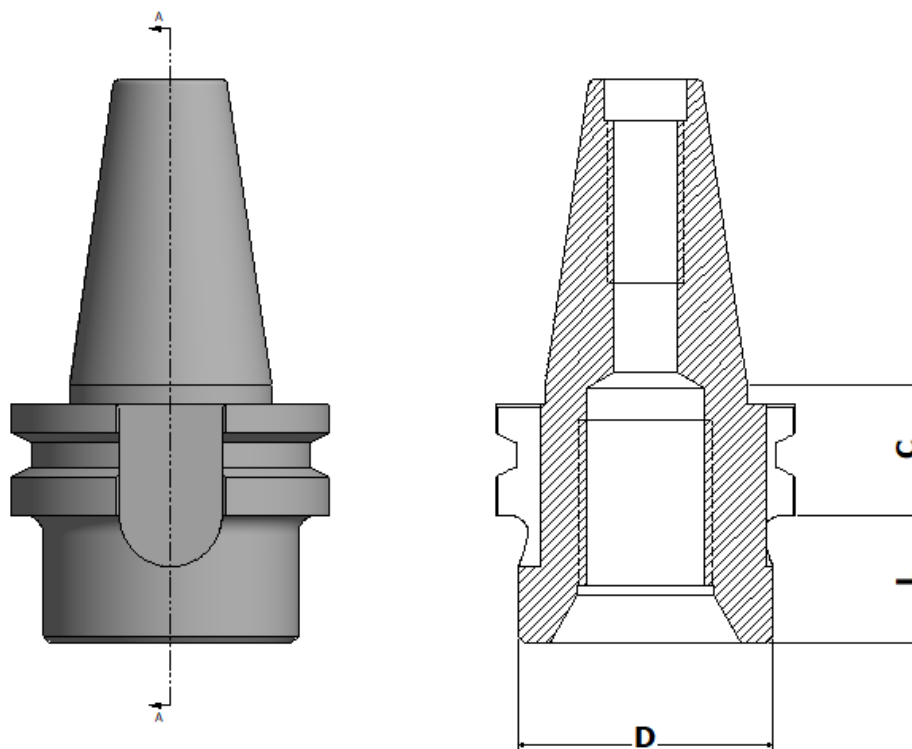
Vengono eseguite produzioni esclusive o in piccola e media serie, cercando di soddisfare al meglio le tempistiche richieste dal cliente.

SUPPORTI ISO 30

Tipo "DIN69871/A"

1/2" GAS

RIF.	C	L	D
1.a	19.1	20	Ø40
1.b	19.1	40	Ø40



ADATTO ANCHE PER MACCHINA:

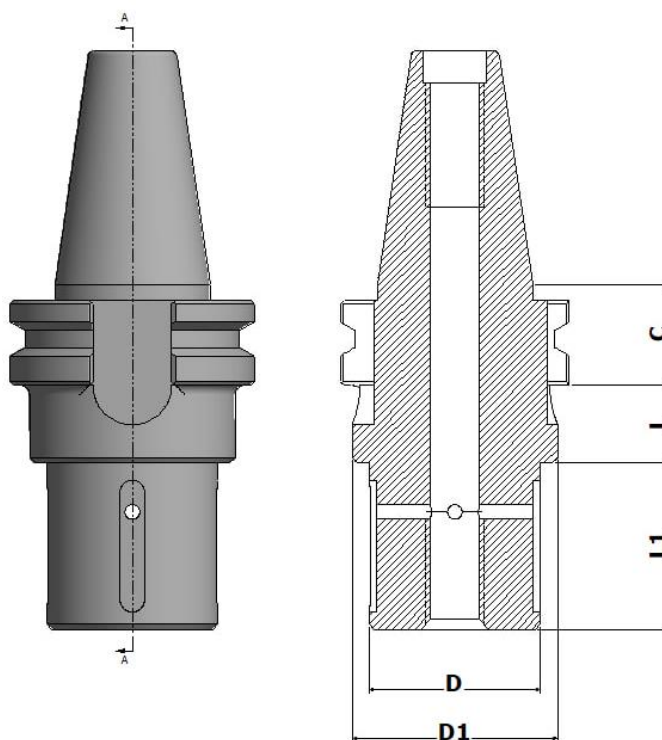
BAVELLONI

SUPPORTI ISO 30

Tipo "DIN69871/A"

PORTAMOLA

RIF.	C	L	L1	D	D1
2.a	19.1	15.9	20	Ø22	Ø38
2.b	19.1	15.9	34	Ø22	Ø38
2.c	19.1	15.9	34	Ø35	Ø45



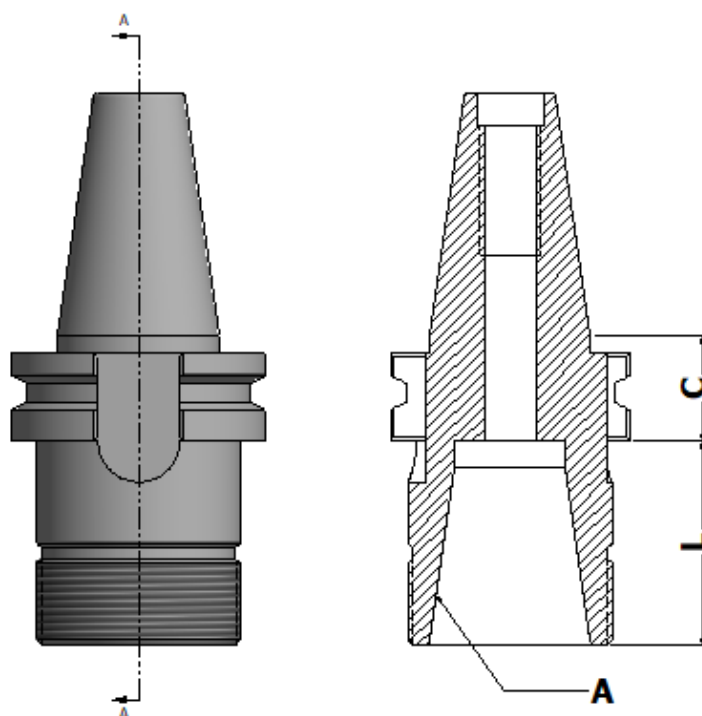
ADATTO ANCHE PER MACCHINA: BAVELLONI

SUPPORTI ISO 30

Tipo "DIN69871/A"

ER

RIF.	C	L	A
3.a	19.1	50	ER25
3.b	19.1	50	ER32

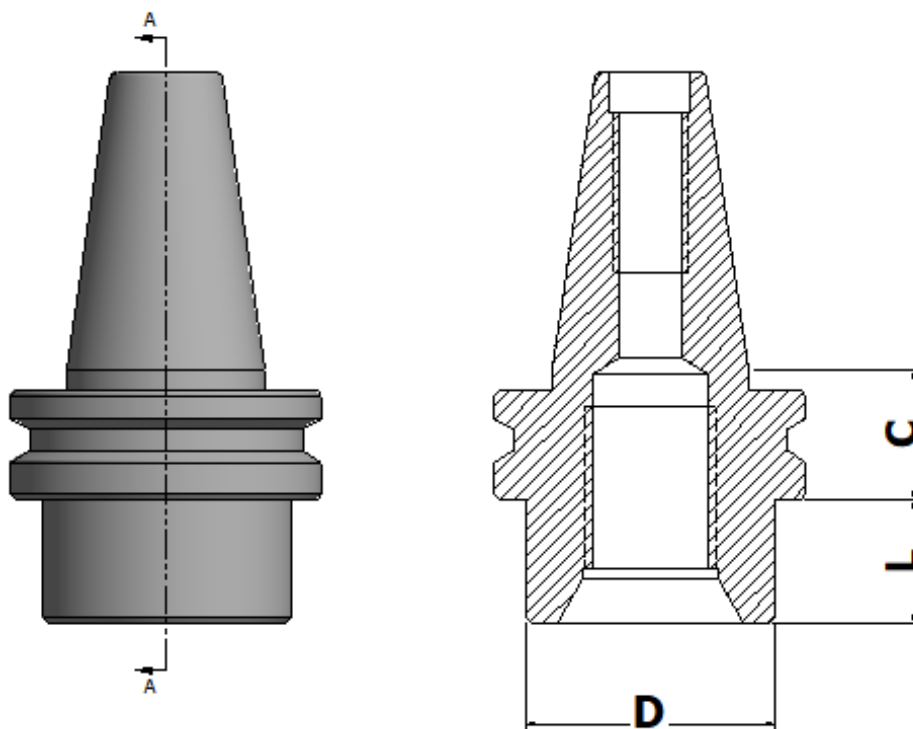


ADATTO ANCHE PER MACCHINA:

BAVELLONI

1/2" GAS

RIF.	C	L	D
4.a	19.1	20	Ø40
4.b	19.1	40	Ø40



ADATTO ANCHE PER MACCHINA:

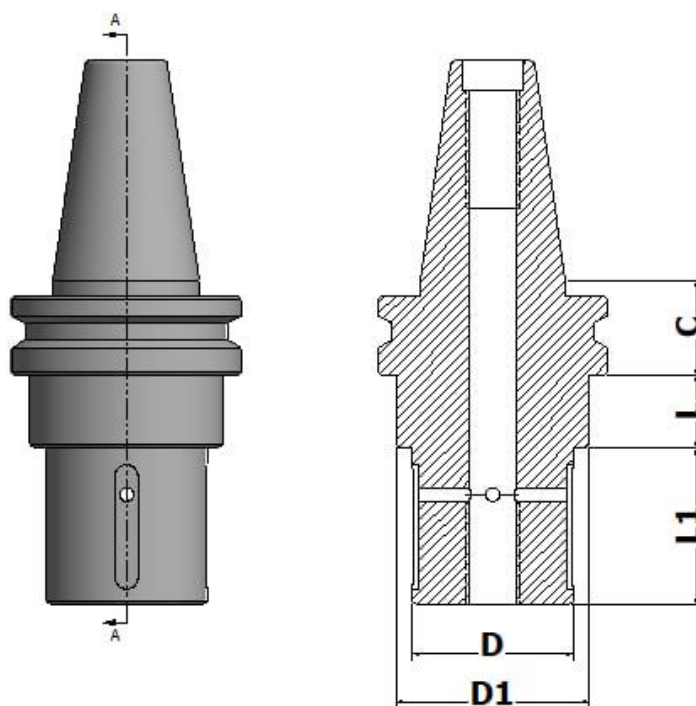
PAVONI

SUPPORTI ISO 30

Tipo "TECNO"

PORTAMOLA

RIF.	C	L	L1	D	D1
5.a	19.1	15.9	20	Ø22	Ø38
5.b	19.1	15.9	34	Ø22	Ø38
5.c	19.1	15.9	34	Ø35	Ø45



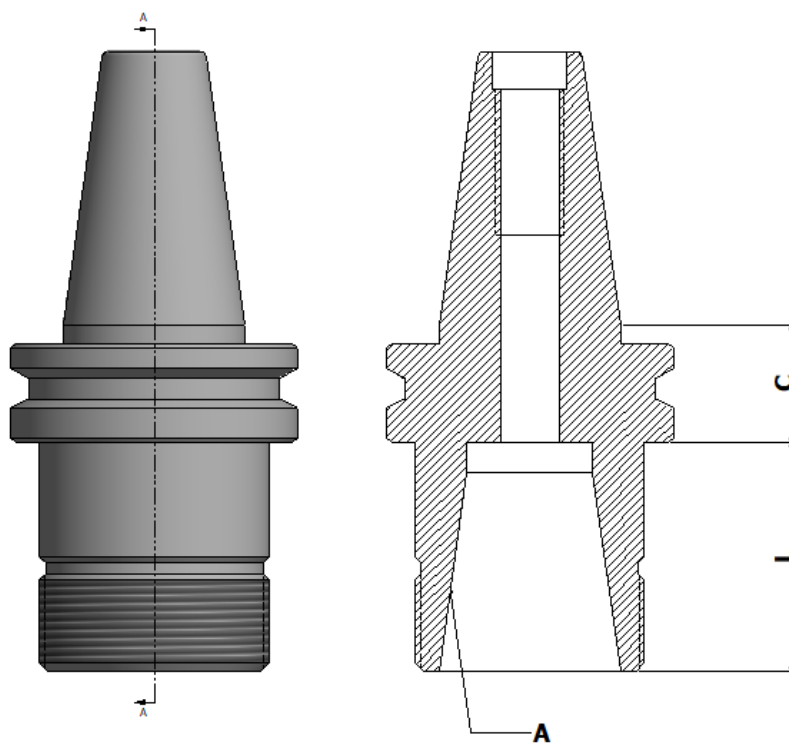
ADATTO ANCHE PER MACCHINA: PAVONI

SUPPORTI ISO 30

Tipo "TECNO"

ER

RIF.	C	L	A
6.a	19.1	50	ER25
6.b	19.1	50	ER32

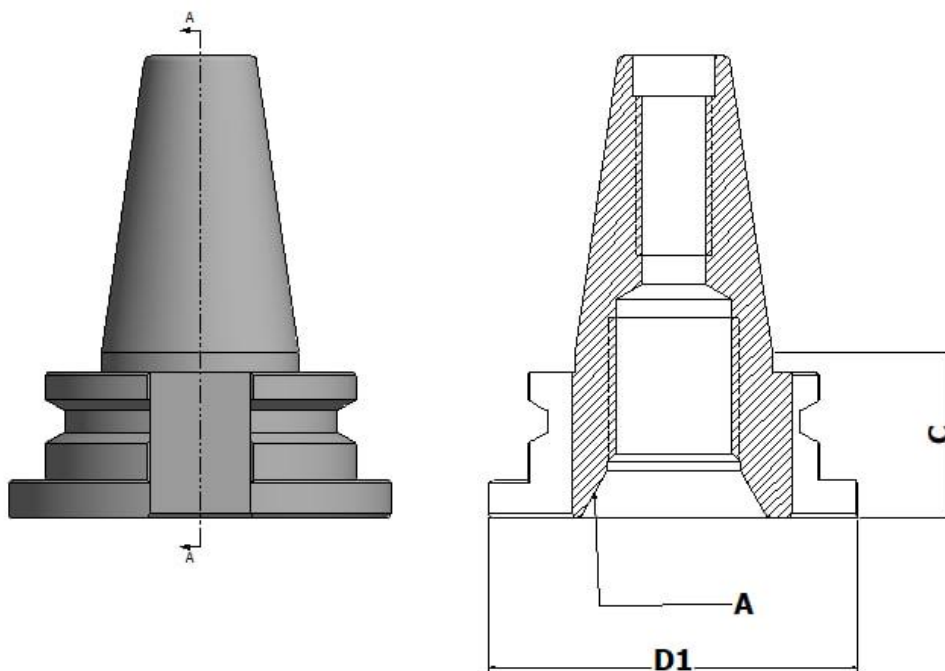


ADATTO ANCHE PER MACCHINA: PAVONI

SUPPORTI ISO 30

1/2" GAS

RIF.	C	A	D1
7.a	25	1/2 GAS	Ø61,5



ADATTO ANCHE PER MACCHINA:

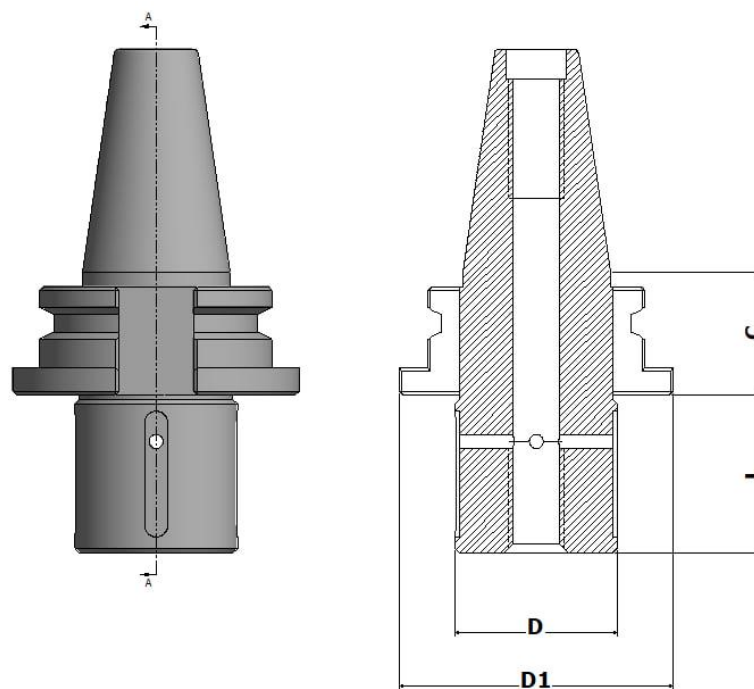
INTERMAC

BIMATEC

SUPPORTI ISO 30

PORTAMOLA

RIF.	C	L	D	D1
8.a	25	20	Ø22	Ø61,5
8.b	25	34	Ø22	Ø61,5
8.c	25	34	Ø35	Ø61,5



ADATTO ANCHE PER MACCHINA:

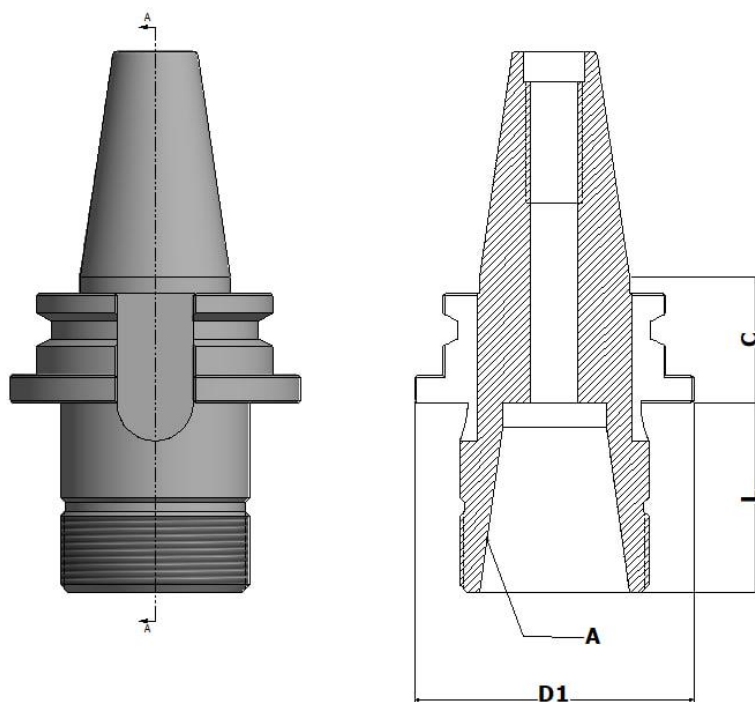
INTERMAC

BIMATEC

SUPPORTI ISO 30

ER

RIF.	C	L	A	D1
9.a	25	50	ER25	Ø61,5
9.b	25	50	ER32	Ø61,5

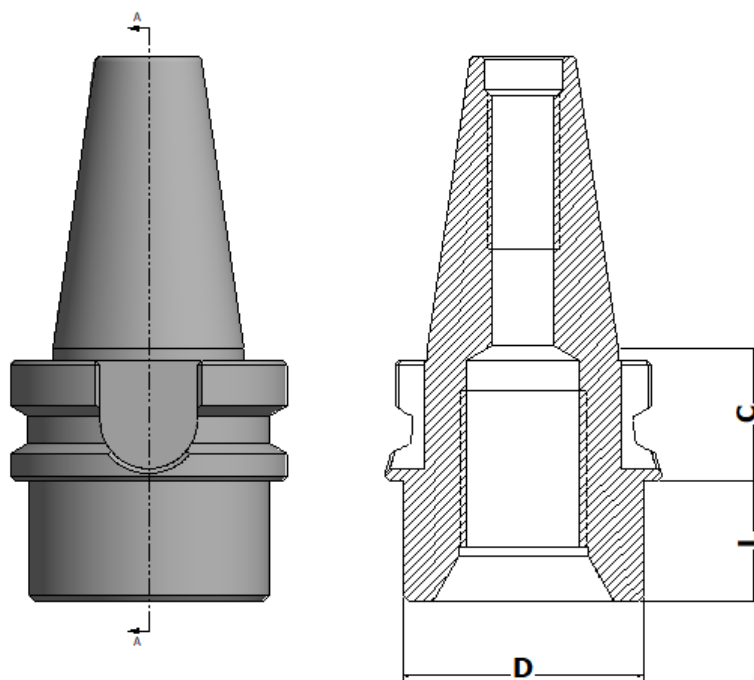


ADATTO ANCHE PER MACCHINA:

INTERMAC
BIMATEC

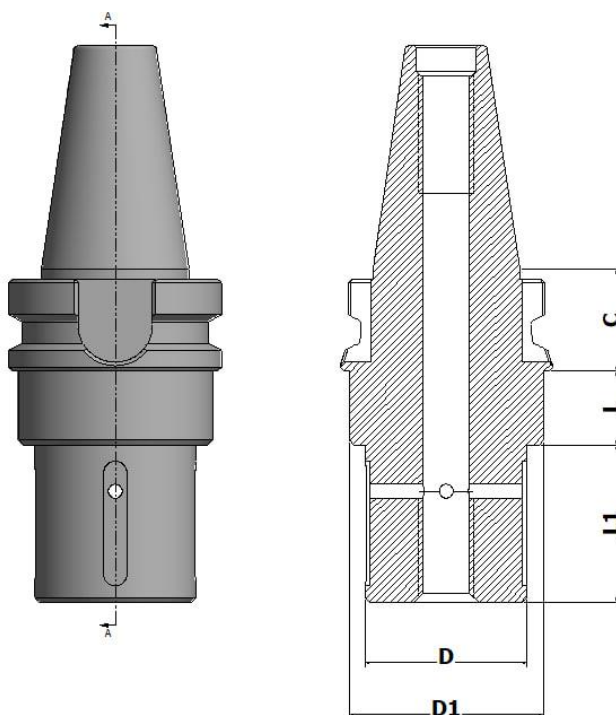
1/2" GAS

RIF.	C	L	D
10.a	22	20	Ø40
10.b	22	40	Ø40



PORTAMOLA

RIF.	C	L	L1	D	D1
11.a	22	15.9	20	Ø22	Ø38
11.b	22	15.9	34	Ø22	Ø35
11.c	22	15.9	34	Ø35	Ø45

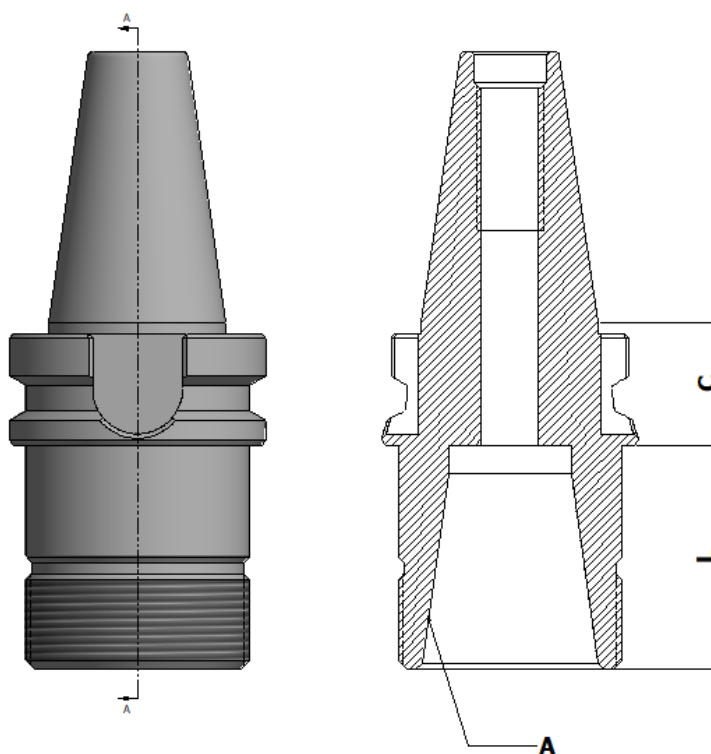


SUPPORTI ISO 30

Tipo "BT"

ER

RIF.	C	L	A
12.a	22	50	ER25
12.b	22	50	ER32

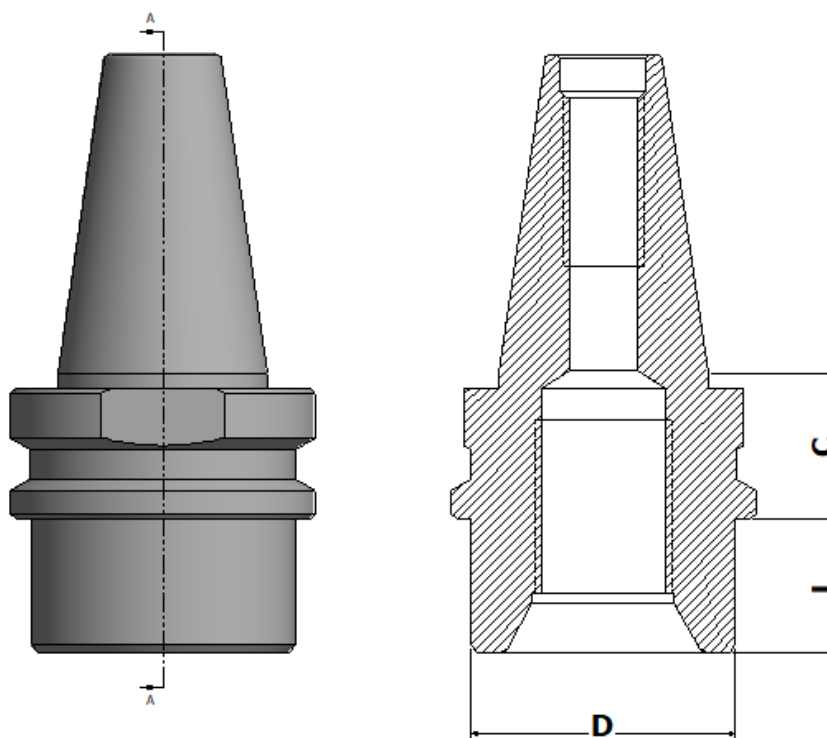


SUPPORTI ISO 30

Tipo "SKG"

1/2" GAS

RIF.	C	L	D
13.a	22	30	Ø40

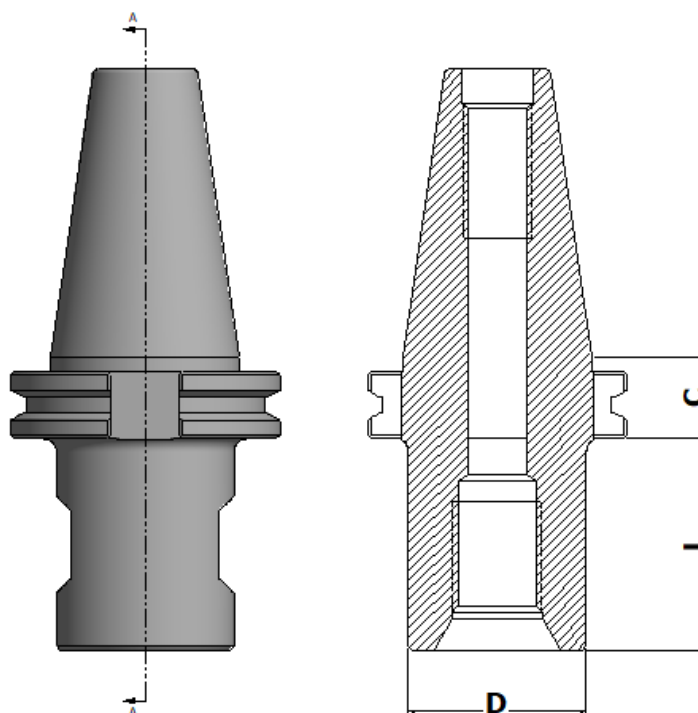


SUPPORTI ISO 40

Tipo "DIN69871/A"

1/2" GAS

RIF.	C	L	D
14.a	19.1	20	Ø40
14.b	19.1	40	Ø40
14.c	19.1	80	Ø40
14.d	19.1	160	Ø50
14.e	19.1	250	Ø50



ADATTO ANCHE PER MACCHINA:

BAVELLONI

COBALM

PEDRINI

CHIARINI

DONATONI

SCANDINVENT

TERZAGO

CAMPAGNOLA & FEDELI

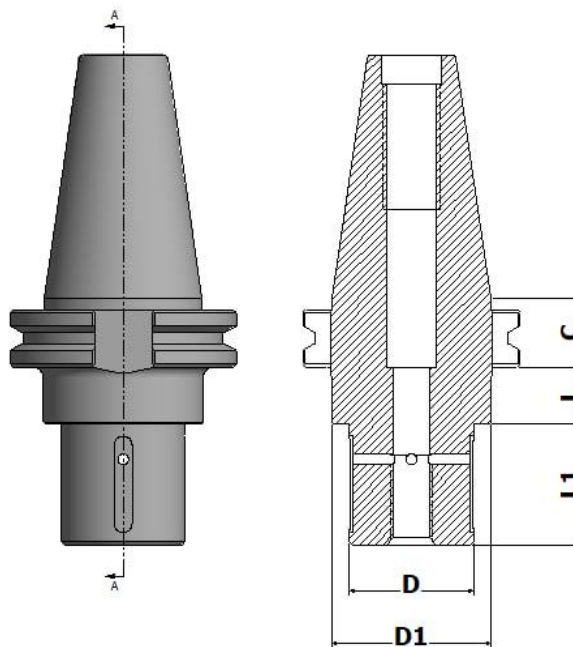
NOAT

SUPPORTI ISO 40

Tipo "DIN69871/A"

PORTAMOLA

RIF.	C	L	L1	D	D1
15.a	19.1	15.9	20	Ø22	Ø38
15.b	19.1	15.9	34	Ø22	Ø38
15.c	19.1	15.9	39	Ø22	Ø38
15.d	19.1	15.9	47	Ø22	Ø38
15.e	19.1	15.9	80	Ø22	Ø38
15.f	19.1	15.9	34	Ø35	Ø45
15.g	19.1	15.9	39	Ø35	Ø45
15.h	19.1	15.9	47	Ø35	Ø45
15.i	19.1	15.9	80	Ø35	Ø45
15.l	19.1	15.9	100	Ø35	Ø45
15.m	19.1	15.9	120	Ø35	Ø45



ADATTO ANCHE PER MACCHINA:

BAVELLONI

COBALM

PEDRINI

CHIARINI

DONATONI

SCANDINVENT

TERZAGO

CAMPAGNOLA & FEDELI

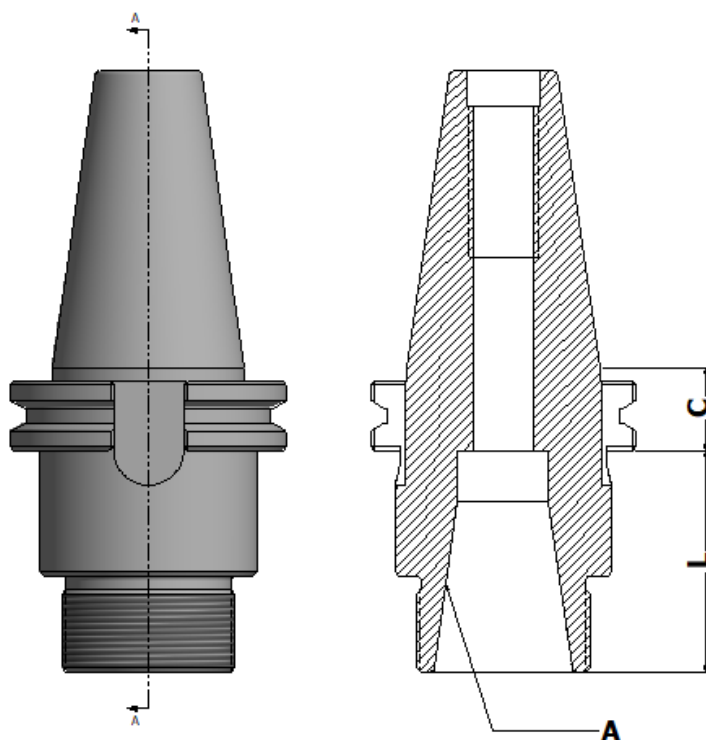
NOAT

SUPPORTI ISO 40

Tipo "DIN69871/A"

ER

RIF.	C	L	A
16.a	19.1	50	ER25
16.b	19.1	50	ER32
16.c	19.1	100	ER32
16.d	19.1	50	ER40
16.e	19.1	100	ER40



ADATTO ANCHE PER MACCHINA:

BAVELLONI

COBALM

PEDRINI

CHIARINI

DONATONI

SCANDINVENT

TERZAGO

CAMPAGNOLA & FEDELI

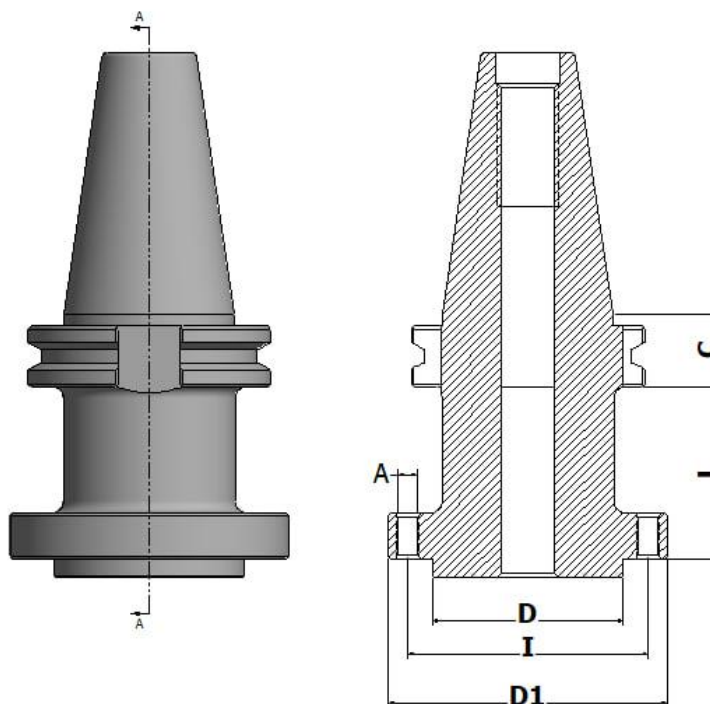
NOAT

SUPPORTI ISO 40

Tipo "DIN69871/A"

SCASSO

RIF.	C	L	A	D	I	D1
17.a	19.1	25	M6X1	Ø50	Ø63	Ø73
17.b	19.1	40	M6X1	Ø50	Ø63	Ø73
17.c	19.1	80	M6X1	Ø50	Ø63	Ø73
17.d	19.1	160	M6X1	Ø50	Ø63	Ø73
17.e	19.1	250	M6X1	Ø50	Ø63	Ø73



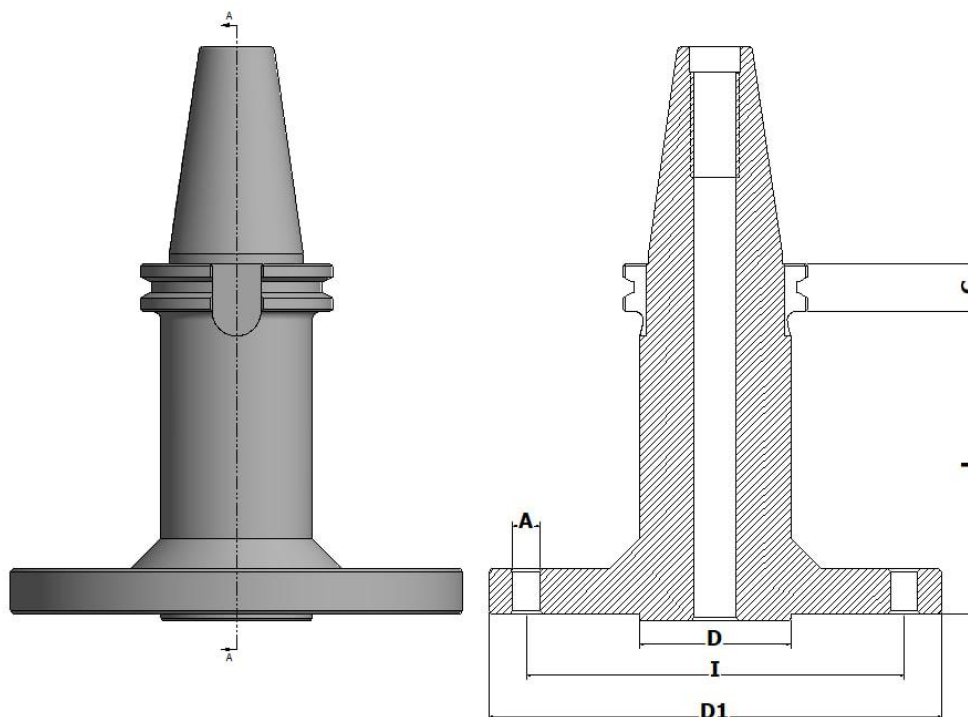
ADATTO ANCHE PER MACCHINA:

BAVELLONI
PEDRINI
DONATONI
TERZAGO
NOAT

COBALM
CHIARINI
SCANDINVENT
CAMPAGNOLA & FEDELI

PORTADISCO

RIF.	C	L	A	D	I	D1
18.a	19.1	100	Ø9	Ø50	Ø125	Ø150
18.b	19.1	150	Ø9	Ø50	Ø125	Ø150
18.c	19.1	200	Ø9	Ø50	Ø125	Ø150
18.d	19.1	250	Ø9	Ø50	Ø125	Ø150
18.e	19.1	300	Ø9	Ø50	Ø125	Ø150



ADATTO ANCHE PER MACCHINA:

BAVELLONI

COBALM

PEDRINI

CHIARINI

DONATONI

SCANDINVENT

TERZAGO

CAMPAGNOLA & FEDELI

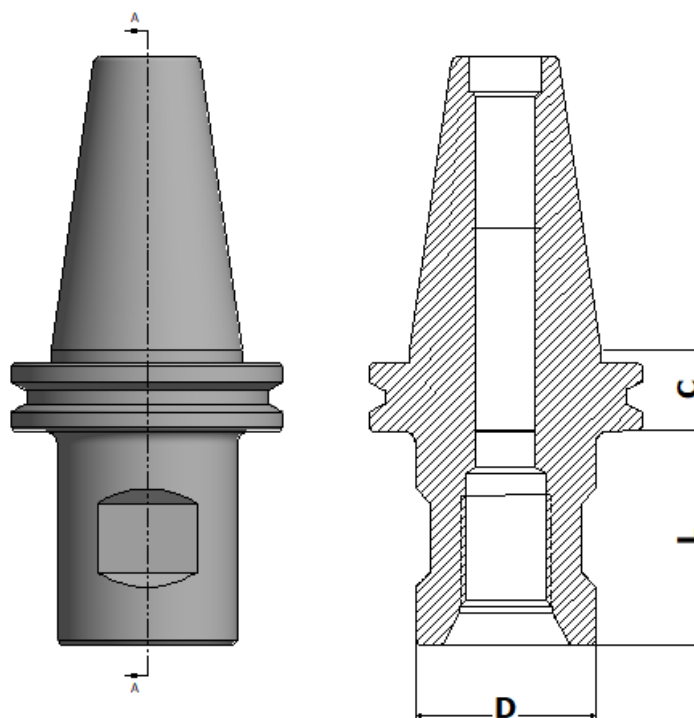
NOAT

SUPPORTI ISO 40

Tipo "TECNO"

1/2" GAS

RIF.	C	L	D
19.a	19.1	20	Ø40
19.b	19.1	40	Ø40
19.c	19.1	80	Ø40
19.d	19.1	160	Ø50
19.e	19.1	250	Ø50



ADATTO ANCHE PER MACCHINA:

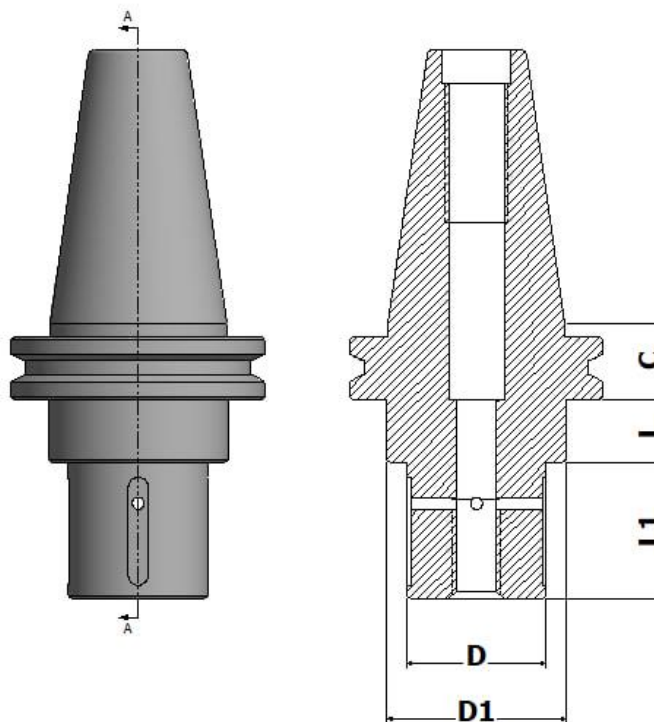
BREMBANA

SUPPORTI ISO 40

Tipo "TECNO"

PORTAMOLA

RIF.	C	L	L1	D	D1
20.a	19.1	15.9	20	Ø22	Ø38
20.b	19.1	15.9	34	Ø22	Ø38
20.c	19.1	15.9	39	Ø22	Ø38
20.d	19.1	15.9	47	Ø22	Ø38
20.e	19.1	15.9	80	Ø22	Ø38
20.f	19.1	15.9	34	Ø35	Ø45
20.g	19.1	15.9	39	Ø35	Ø45
20.h	19.1	15.9	47	Ø35	Ø45
20.i	19.1	15.9	80	Ø35	Ø45
20.l	19.1	15.9	100	Ø35	Ø45
20.m	19.1	15.9	120	Ø35	Ø45



ADATTO ANCHE PER MACCHINA:

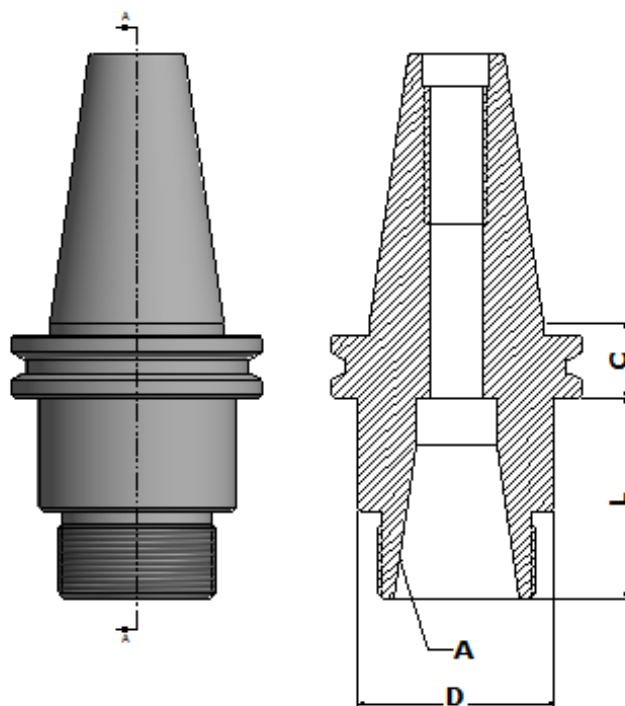
BREMBANA

SUPPORTI ISO 40

Tipo "TECNO"

ER

RIF.	C	L	A	D
21.a	19.1	50	ER25	Ø50
21.b	19.1	50	ER32	Ø50
21.c	19.1	100	ER32	Ø50
21.d	19.1	50	ER40	Ø50
21.e	19.1	100	ER40	Ø50



ADATTO ANCHE PER MACCHINA:

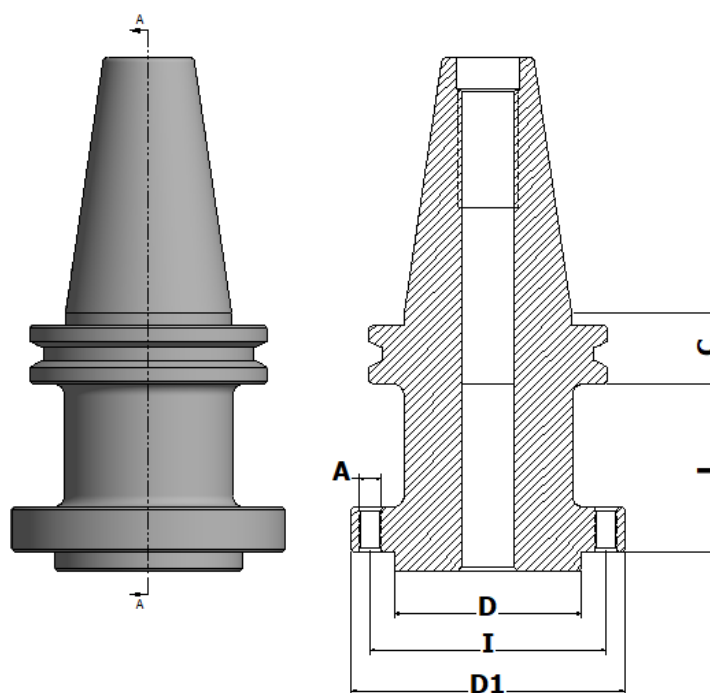
BREMBANA

SUPPORTI ISO 40

Tipo "TECNO"

SCASSO

RIF.	C	L	A	D	I	D1
22.a	19.1	25	M6X1	Ø50	Ø63	Ø73
22.b	19.1	40	M6X1	Ø50	Ø63	Ø73
22.c	19.1	80	M6X1	Ø50	Ø63	Ø73
22.d	19.1	160	M6X1	Ø50	Ø63	Ø73
22.e	19.1	250	M6X1	Ø50	Ø63	Ø73

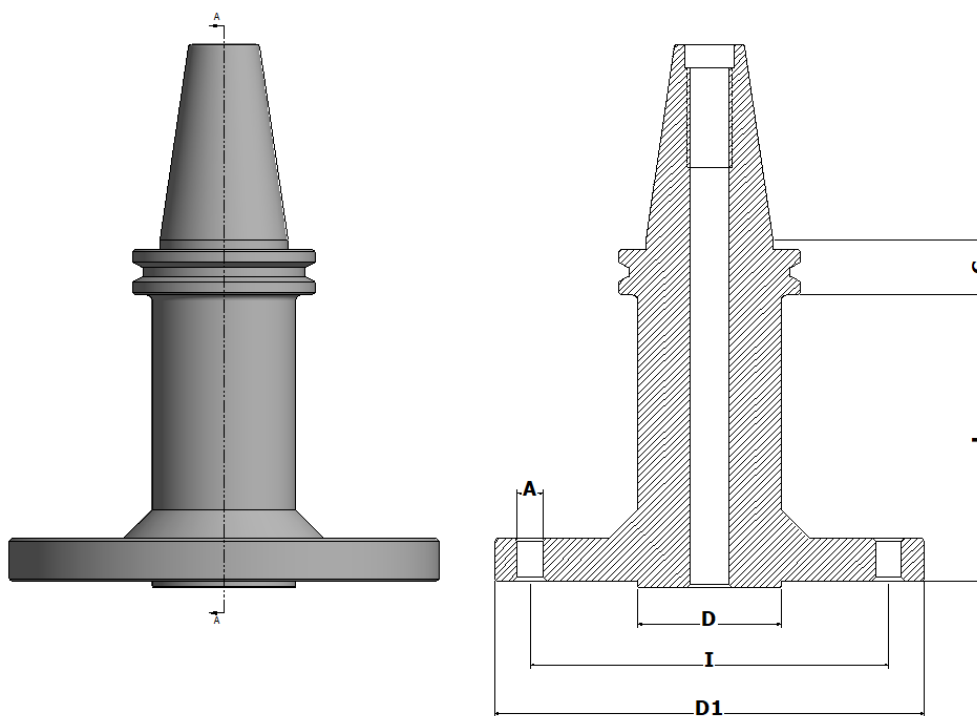


ADATTO ANCHE PER MACCHINA:

BREMBANA

PORTADISCO

RIF.	C	L	A	D	I	D1
23.a	19.1	100	Ø9	Ø50	Ø125	Ø150
23.b	19.1	150	Ø9	Ø50	Ø125	Ø150
23.c	19.1	200	Ø9	Ø50	Ø125	Ø150
23.d	19.1	250	Ø9	Ø50	Ø125	Ø150
23.e	19.1	300	Ø9	Ø50	Ø125	Ø150



ADATTO ANCHE PER MACCHINA:

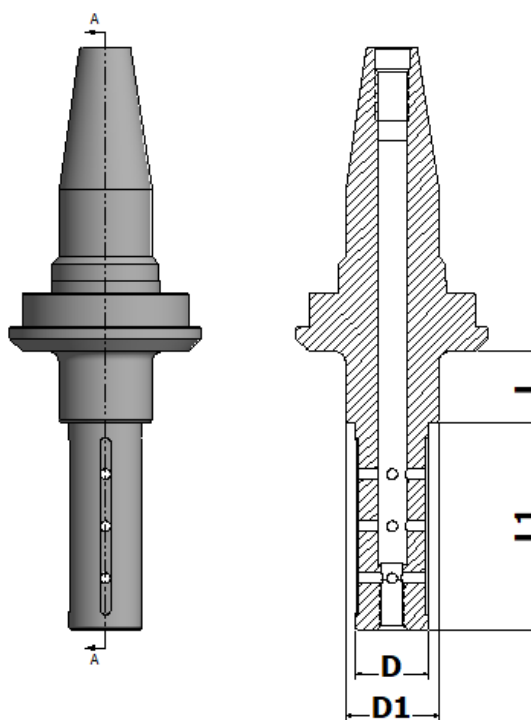
BREMBANA

SUPPORTI ISO 40

Tipo "BIG"

PORTAMOLA

RIF.	L	L1	D	D1
24.a	34	80	Ø35	Ø45
24.b	34	100	Ø35	Ø45
24.c	34	120	Ø35	Ø45
24.d	34	150	Ø35	Ø45

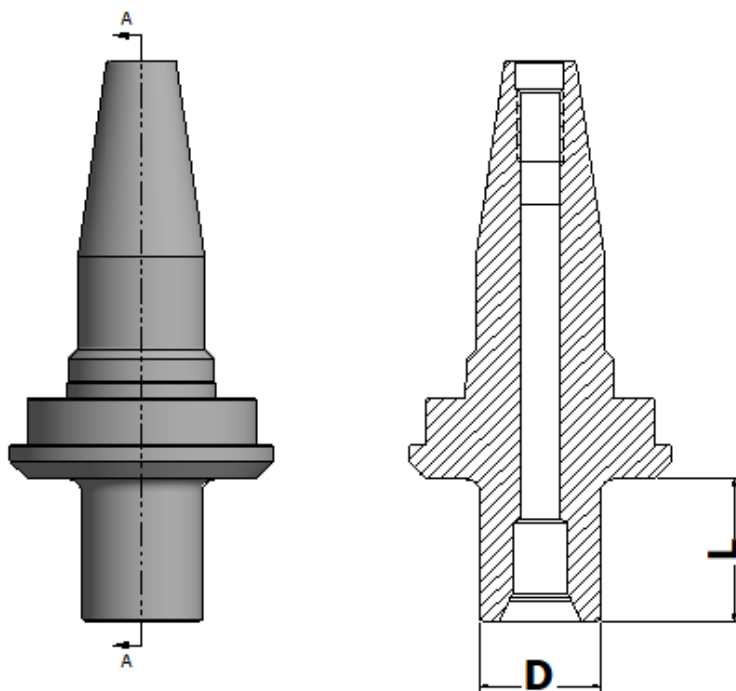


ADATTO ANCHE PER MACCHINA:

PRUSSIANI

1/2" GAS

RIF.	L	D
25.a	20	Ø40
25.b	40	Ø40
25.c	80	Ø40
25.d	160	Ø50
25.e	250	Ø50



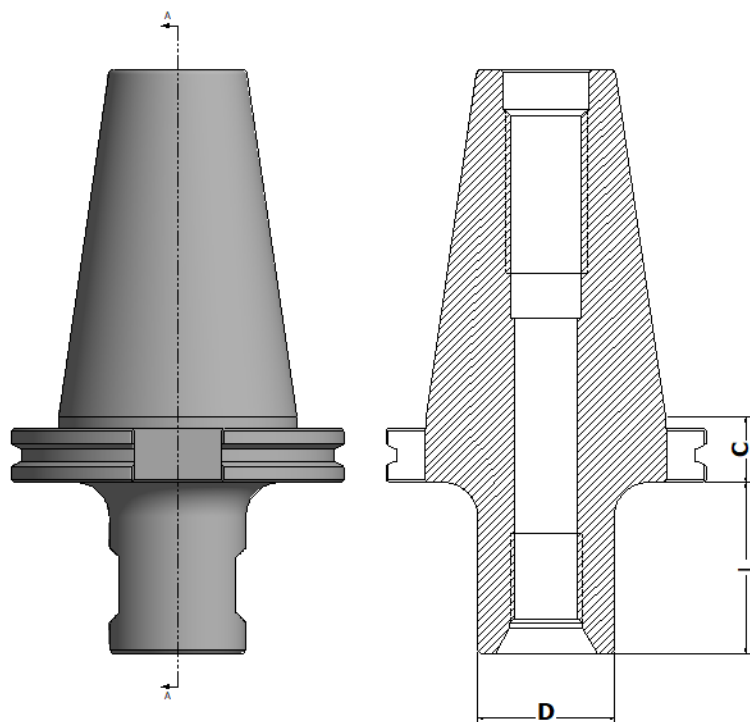
ADATTO ANCHE PER MACCHINA:

PRUSSIANI

SUPPORTI ISO 50

1/2" GAS

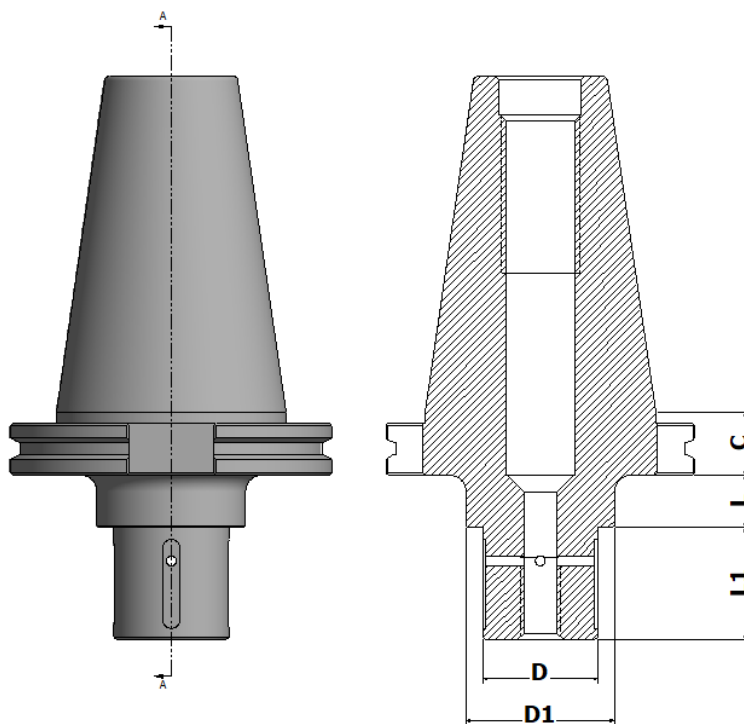
RIF.	C	L	D
26.a	19.1	50	Ø42
26.b	19.1	100	Ø42
26.c	19.1	150	Ø50
26.d	19.1	200	Ø50
26.e	19.1	250	Ø50
26.f	19.1	300	Ø50



SUPPORTI ISO 50

PORTAMOLA

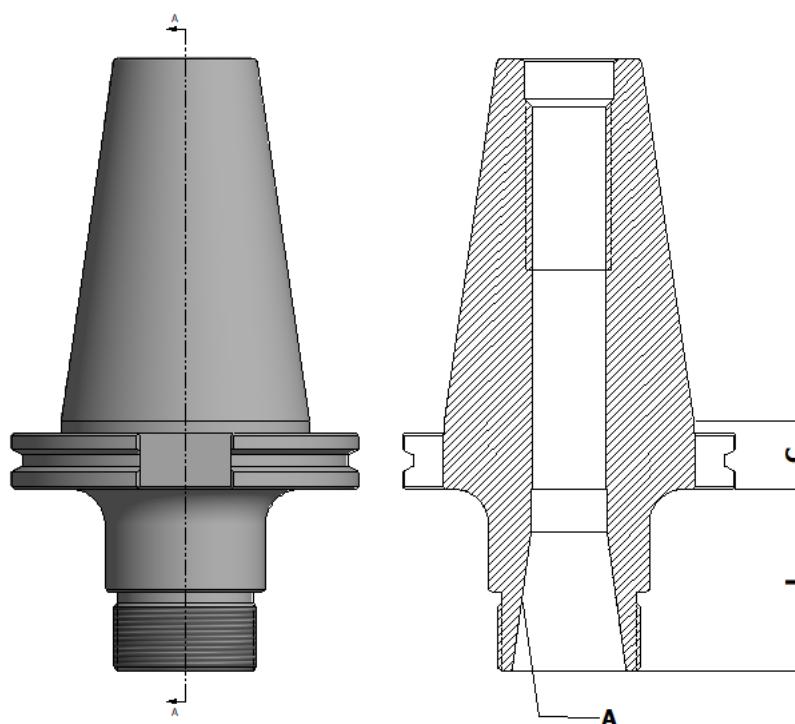
RIF.	C	L	L1	D	D1
27.a	19.1	15.9	20	Ø22	Ø38
27.b	19.1	15.9	34	Ø22	Ø38
27.c	19.1	15.9	39	Ø22	Ø38
27.d	19.1	15.9	47	Ø22	Ø38
27.e	19.1	15.9	80	Ø22	Ø38
27.f	19.1	15.9	34	Ø35	Ø45
27.g	19.1	15.9	39	Ø35	Ø45
27.h	19.1	15.9	47	Ø35	Ø45
27.i	19.1	15.9	80	Ø35	Ø45
27.l	19.1	15.9	100	Ø35	Ø45
27.m	19.1	15.9	120	Ø35	Ø45



SUPPORTI ISO 50

ER

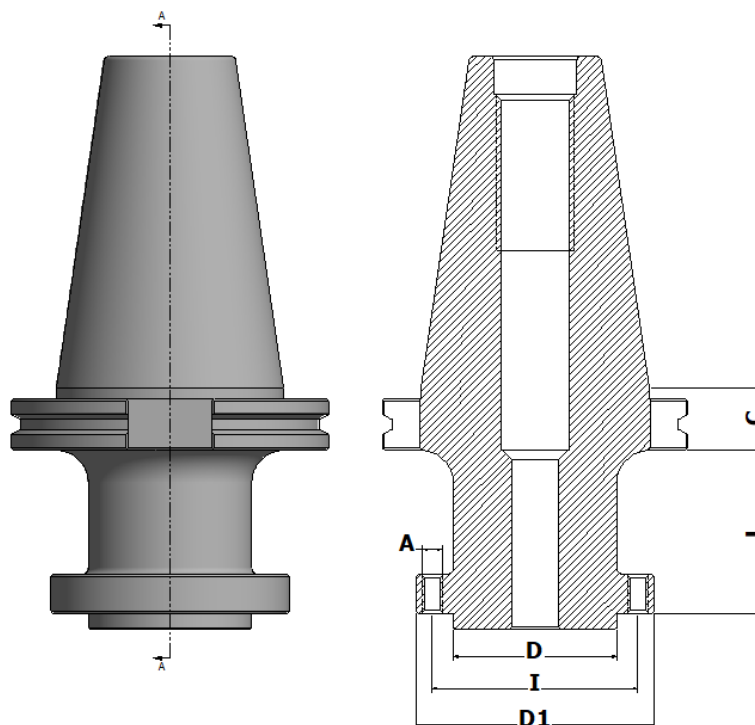
RIF.	C	L	A
28.a	19.1	50	ER32
28.b	19.1	100	ER32
28.c	19.1	50	ER40
28.d	19.1	100	ER40



SUPPORTI ISO 50

SCASSO

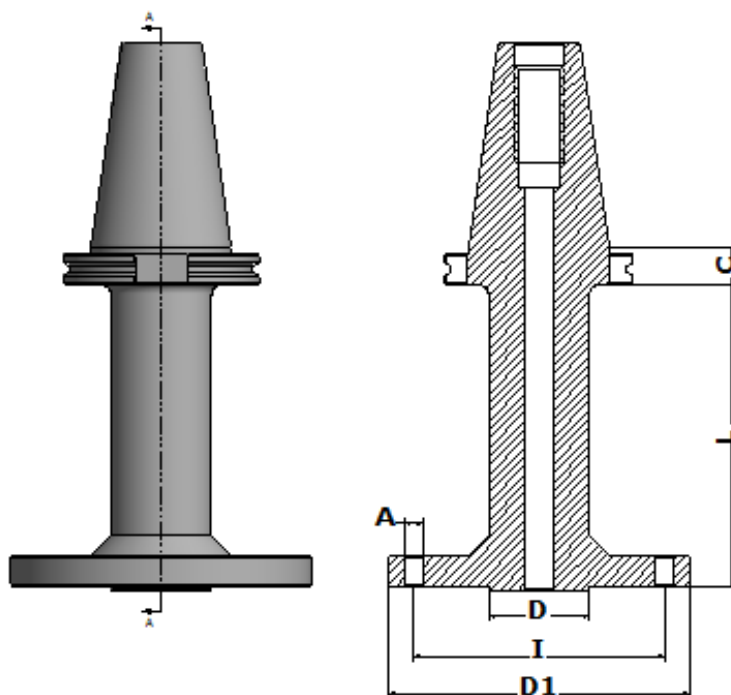
RIF.	C	L	A	D	I	D1
29.a	19.1	25	M6X1	Ø50	Ø63	Ø73
29.b	19.1	40	M6X1	Ø50	Ø63	Ø73
29.c	19.1	80	M6X1	Ø50	Ø63	Ø73
29.d	19.1	160	M6X1	Ø50	Ø63	Ø73
29.e	19.1	250	M6X1	Ø50	Ø63	Ø73
29.f	19.1	300	M6X1	Ø50	Ø63	Ø73



SUPPORTI ISO 50

ISO 50 PORTADISCO

RIF.	C	L	A	D	I	D1
30.a	19.1	100	Ø9	Ø50	Ø125	Ø150
30.b	19.1	150	Ø9	Ø50	Ø125	Ø150
30.c	19.1	200	Ø9	Ø50	Ø125	Ø150
30.d	19.1	250	Ø9	Ø50	Ø125	Ø150
30.e	19.1	300	Ø9	Ø50	Ø125	Ø150

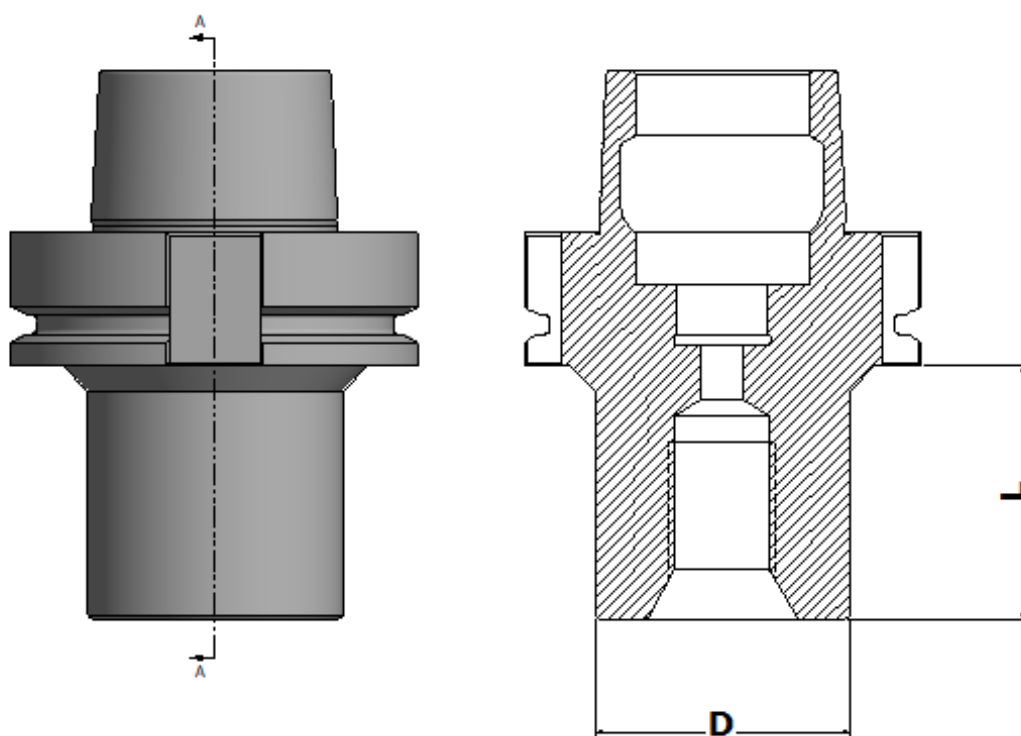


SUPPORTI HSK

Tipo "80 – 100"

1/2" GAS

RIF.	L	D
31.a	50	Ø50
31.b	100	Ø50
31.c	150	Ø50



ADATTO ANCHE PER MACCHINA:

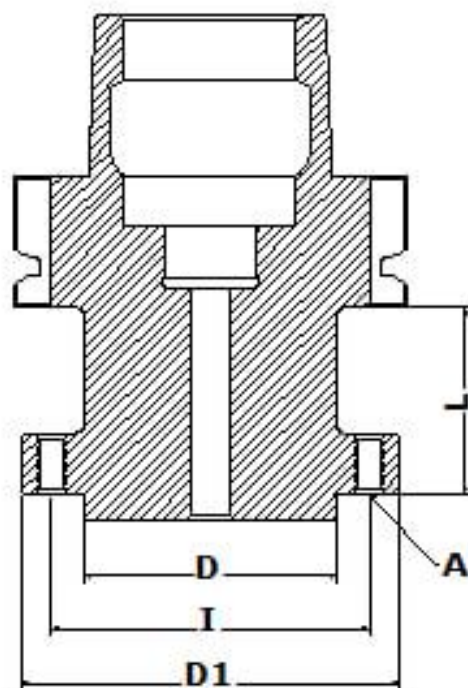
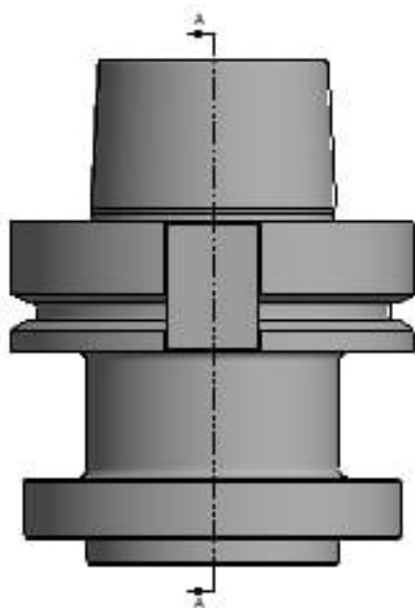
BRETON

SUPPORTI HSK

Tipo "80 – 100"

SCASSO

RIF.	L	A	D	I	D1
32.a	50	M6X1	Ø50	Ø63	Ø73
32.b	100	M6X1	Ø50	Ø63	Ø73
32.c	150	M6X1	Ø50	Ø63	Ø73



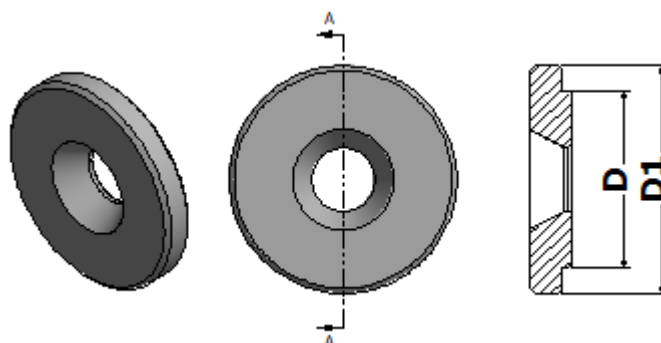
ADATTO ANCHE PER MACCHINA:

BRETON

ACCESSORI

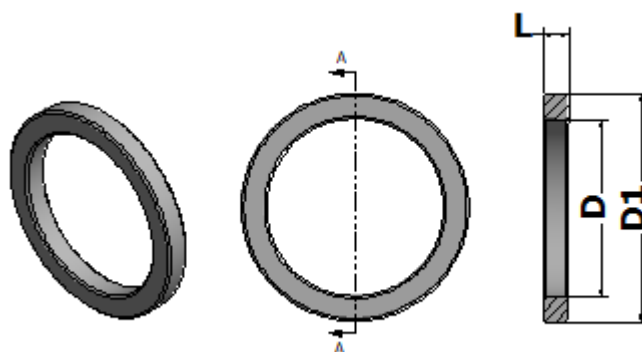
RONDELLA

RIF.	D	D1
33.a	Ø22	Ø32
33.b	Ø35	Ø45



DISTANZIALE

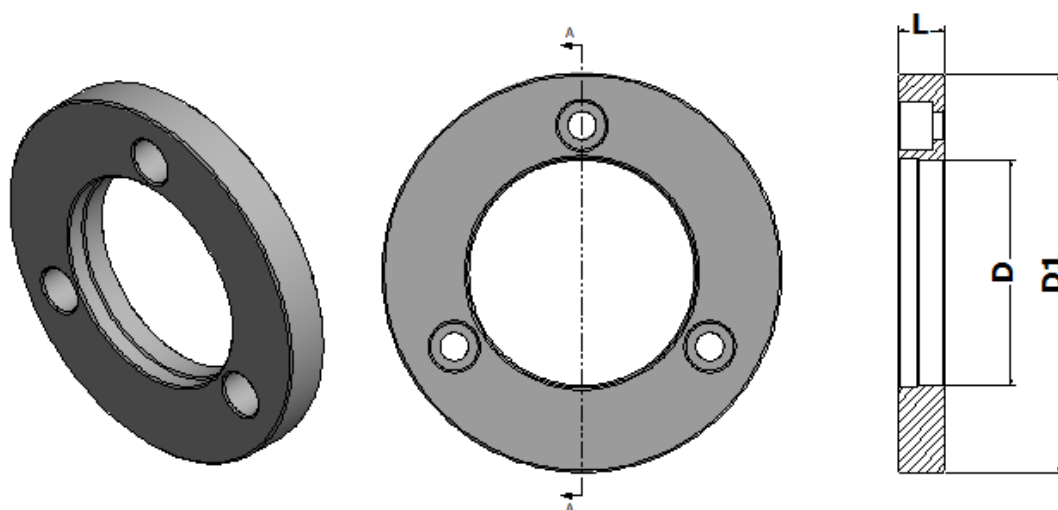
RIF.	D	D1	L
34.a	Ø22	Ø32	3
34.b	Ø22	Ø32	5
34.c	Ø35	Ø45	3
34.d	Ø35	Ø45	5



ACCESSORI

RONDELLA PRUSSIANI BIG ISO40

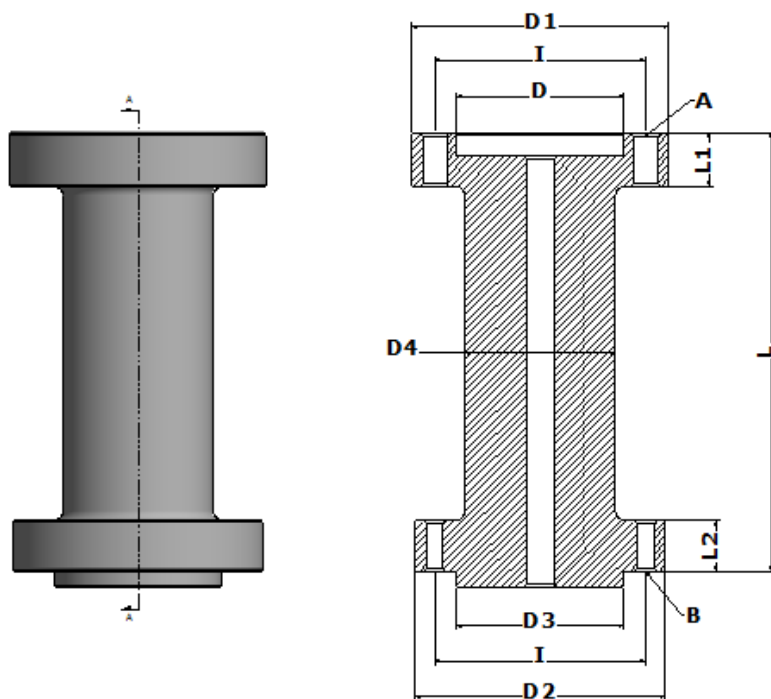
RIF.	D	D1	L
35.a	Ø52	Ø92	11



PROLUNGHE

ATTACCO 50-50

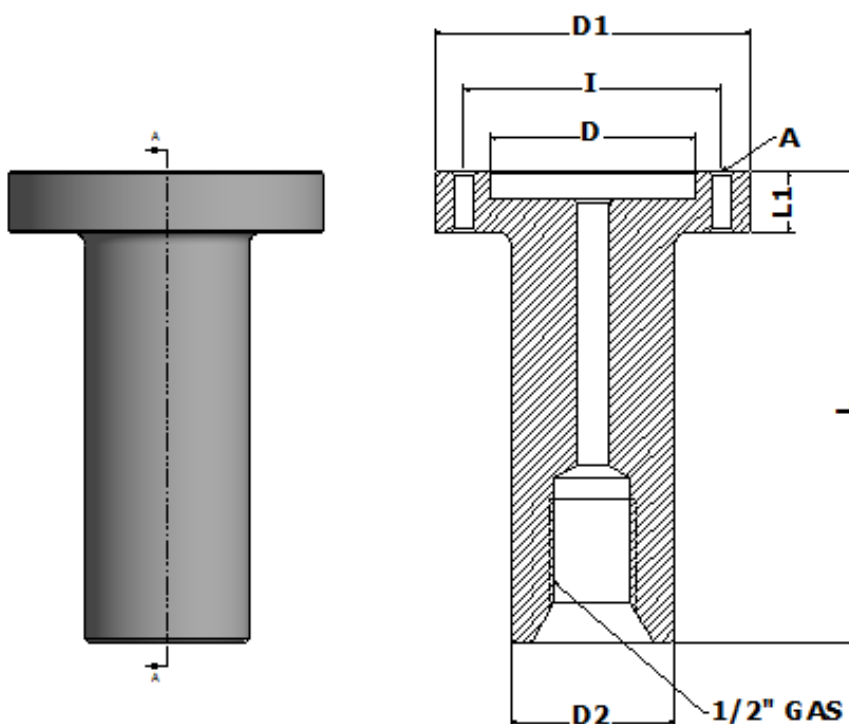
RIF.	L	L1	L2	D	D1	D2	D3	D4	A	B	I
36.a	100	15	15	Ø50H7	Ø77	Ø73	Ø50h7	Ø50	Ø6.5	M6X1	Ø63
36.b	150	15	15	Ø50H7	Ø77	Ø73	Ø50h7	Ø50	Ø6.5	M6X1	Ø63
36.c	200	18	15	Ø50H7	Ø77	Ø73	Ø50h7	Ø50	Ø6.5	M6X1	Ø63
36.d	250	18	15	Ø50H7	Ø77	Ø73	Ø50h7	Ø50	Ø6.5	M6X1	Ø63
36.e	300	20	15	Ø50H7	Ø77	Ø73	Ø50h7	Ø50	Ø6.5	M6X1	Ø63
36.f	400	20	15	Ø50H7	Ø77	Ø73	Ø50h7	Ø50	Ø6.5	M6X1	Ø63
36.g	500	22	15	Ø50H7	Ø77	Ø73	Ø50h7	Ø50	Ø6.5	M6X1	Ø63



PROLUNGHE

ATTACCO 50-1/2" GAS

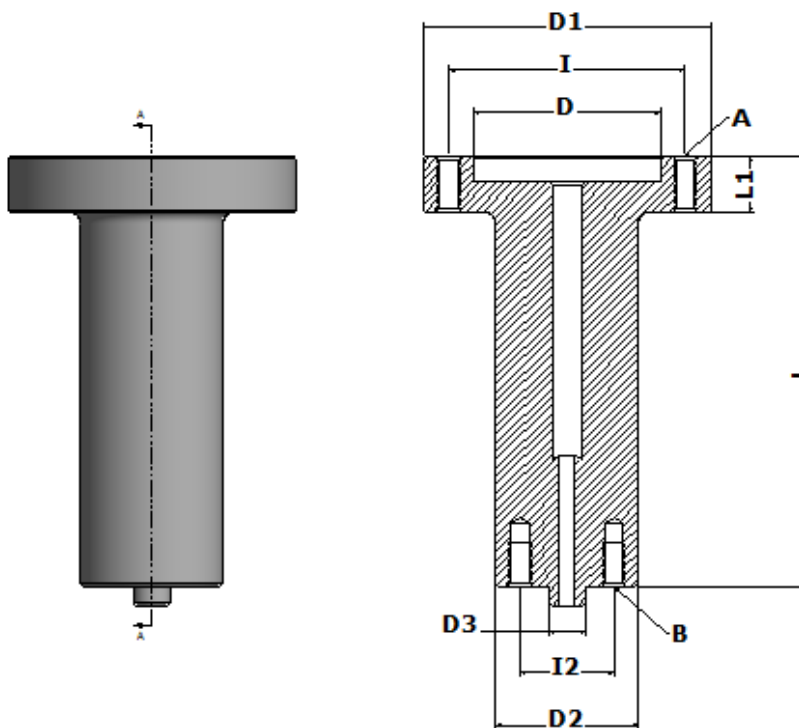
RIF.	L	L1	D	D1	D2	A	I
37.a	100	15	Ø50H7	Ø77	Ø45	Ø6.5	Ø63
37.b	150	15	Ø50H7	Ø77	Ø45	Ø6.5	Ø63
37.c	200	18	Ø50H7	Ø77	Ø45	Ø6.5	Ø63
37.d	250	18	Ø50H7	Ø77	Ø45	Ø6.5	Ø63
37.e	300	20	Ø50H7	Ø77	Ø45	Ø6.5	Ø63
37.f	400	20	Ø50H7	Ø77	Ø45	Ø6.5	Ø63
37.g	500	22	Ø50H7	Ø77	Ø45	Ø6.5	Ø63



PROLUNGHE

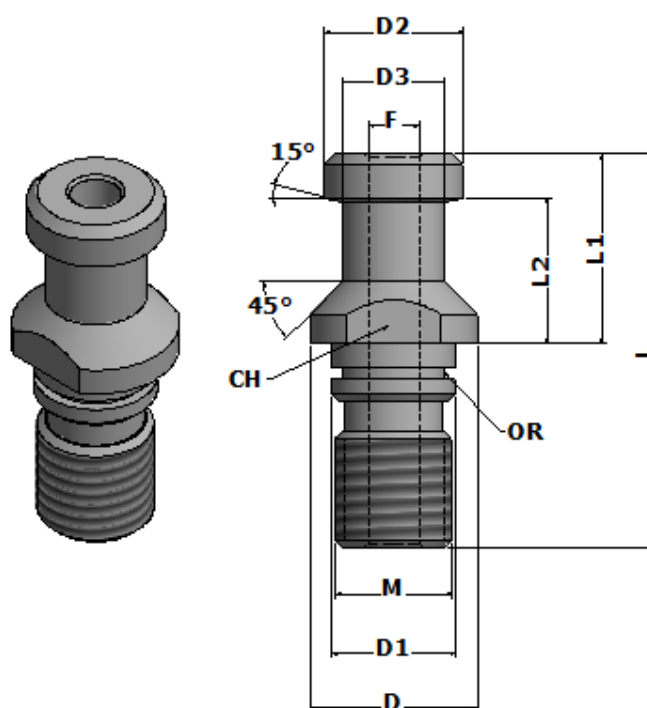
ATTACCO 50-10

RIF.	L	L1	D	D1	D2	D3	A	B	I
38.a	100	15	Ø50H7	Ø77	Ø38	Ø10h7	Ø6.5	M6X1	Ø63
38.b	150	15	Ø50H7	Ø77	Ø38	Ø10h7	Ø6.5	M6X1	Ø63
38.c	200	18	Ø50H7	Ø77	Ø38	Ø10h7	Ø6.5	M6X1	Ø63
38.d	250	18	Ø50H7	Ø77	Ø38	Ø10h7	Ø6.5	M6X1	Ø63
38.e	300	20	Ø50H7	Ø77	Ø38	Ø10h7	Ø6.5	M6X1	Ø63
38.f	400	20	Ø50H7	Ø77	Ø38	Ø10h7	Ø6.5	M6X1	Ø63
38.g	500	22	Ø50H7	Ø77	Ø38	Ø10h7	Ø6.5	M6X1	Ø63



ISO30 – ISO40 – ISO50

RIF.	TIPO	L	L1	L2	D	D1	D2	D3	M	F	OR
39.a	ISO30	44	24	19	Ø17	Ø13	Ø13	Ø9	M12	Ø3	-
39.b	ISO40	54	26	20	Ø23	Ø17	Ø19	Ø14	M16	Ø7	0078
39.c	ISO50	74	34	25	Ø36	Ø25	Ø28	Ø21	M24	Ø11,5	0080

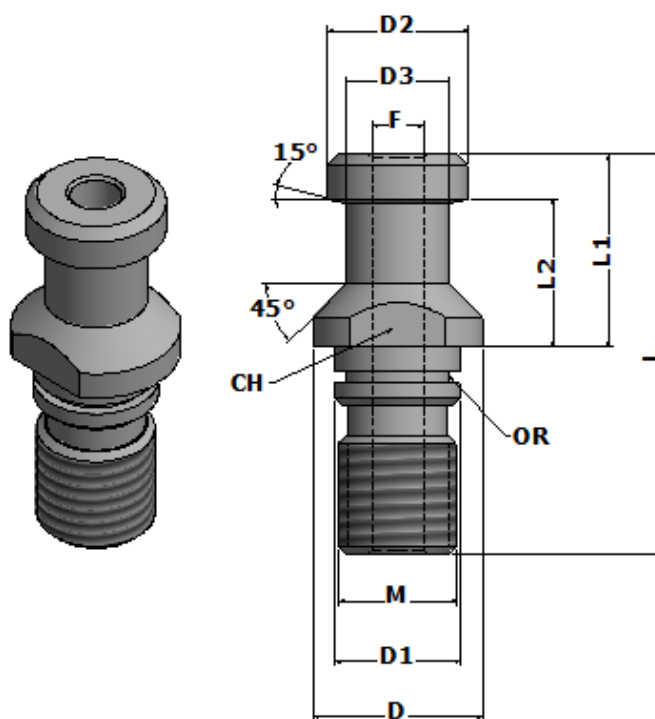


CODOLI

Tipo "ISO 7388/2-A"

ISO30 – ISO40 – ISO50

RIF.	TIPO	L	L1	L2	D	D1	D2	D3	M	F	OR
40.a	ISO30	44	24	19	Ø16	Ø13	Ø12	Ø8	M12	Ø3	-
40.b	ISO40	54	26	20	Ø23	Ø17	Ø19	Ø14	M16	Ø7	0078
40.c	ISO50	74	34	25	Ø36	Ø25	Ø28	Ø21	M24	Ø11,5	0080

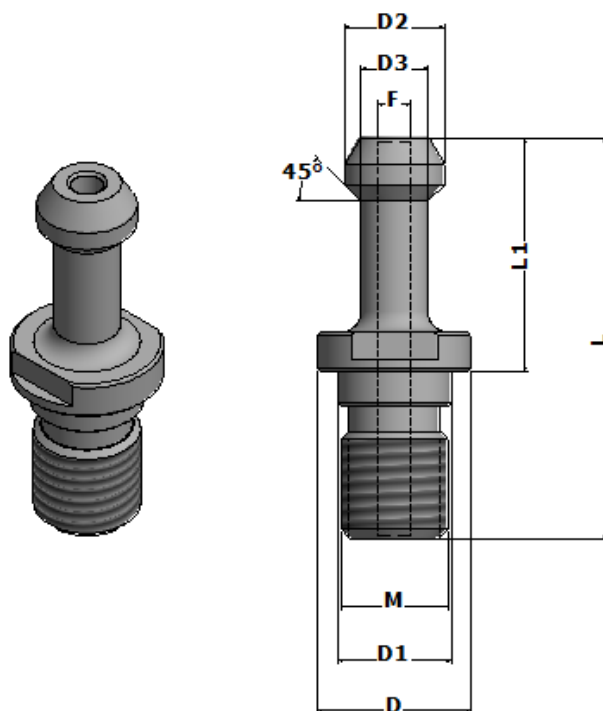


CODOLI

Tipo "BT MAS DIN69871"

BT30 – BT40 – BT50

RIF.	TIPO	L	L1	D	D1	D2	D3	M	F	OR
41.a	BT30	43	23	Ø16,5	Ø12,5	Ø11	Ø7	M12	Ø2,5	-
41.b	BT40	60	35	Ø23	Ø17	Ø15	Ø10	M16	Ø4	0558
41.c	BT50	85	45	Ø38	Ø25	Ø23	Ø17	M24	Ø6	0080
41.d	SK40	57	32	Ø23	Ø17	Ø15	Ø10	M16	Ø4	0558

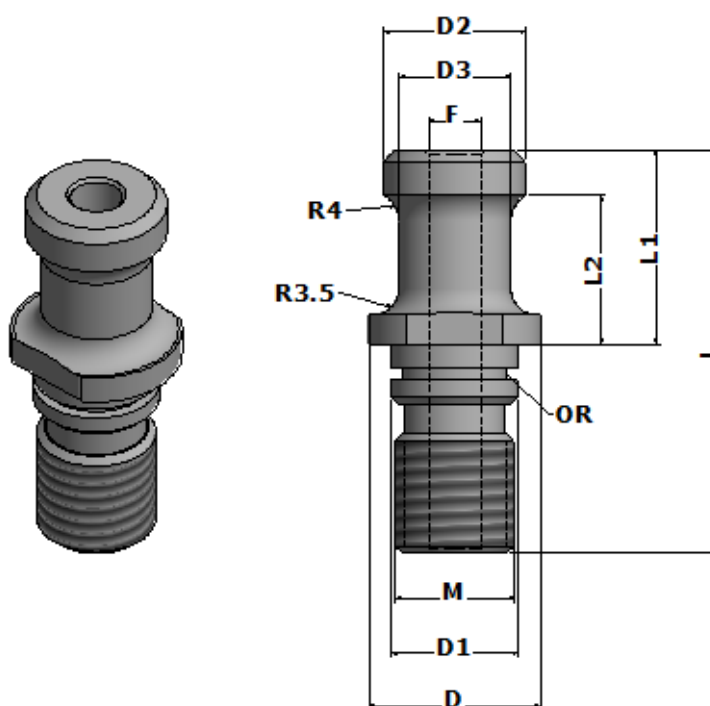


CODOLI

Tipo "INTERMAC"

ISO40

RIF.	TIPO	L	L1	L2	D	D1	D2	D3	M	F	OR
42.a	ISO40	54	26	20	Ø23	Ø17	Ø19	Ø15	M16	Ø6	0078



OFFICINA MECCANICA BIASIO di Biasio Gianni & C. S.a.s.

Via E. Fermi 9 - 46040 Ponti sul Mincio (MN)

Tel. 0376 809 760 / 0376 809 748

R.E.A. 219197 - P. Iva e Cod. Fiscale 02040180206

www.officinameccanicabiasio.com

email info@officinameccanicabiasio.com